



HFT PIPESTOPPERS®

HFT Pipestoppers® Pipe Plugs and Pipe Stoppers



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Nylon Plugs

Leak testing, sealing, isolation, stopping and weld purging of all pipes, pipe joints and pipework assemblies can be carried out with the HFT Pipestoppers® **Nylon Test Plugs**, in the size range 0.5 to 6.0" (13 mm to 152 mm).

Versatile, lightweight test plugs, mostly pocket size, the Pipestoppers® range of **Nylon Plugs** includes 20 plugs to suit a multitude of applications.

These **Nylon Plugs** are available in several formats:

- 1.5 - 6" \varnothing with ½ BSP threaded hollow shafts.
- 0.5 - 1.5" \varnothing with 6 mm threaded hollow shafts.
- 0.5 - 1.5" \varnothing with solid stems for greater pressure range.



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Aluminium Plugs

Leak testing, sealing, isolation, stopping and weld purging of all pipes, pipe joints and pipework assemblies can be carried out with the Pipestoppers® **Aluminium Test Plugs**, in the size range 1.5 to 36" (38 mm to 914 mm).

The HFT Pipestoppers® range of **Aluminium Test Plugs** are heavy duty and high temperature resistant.

Suitable for arduous duties such as immersion in chemicals and/or higher temperatures.

Friction free washer to ease tightening of the wing nut is a standard feature.



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Steel Plugs

Leak testing, sealing, isolation, stopping and weld purging of all pipes, pipe joints and pipework assemblies can be carried out with the Pipestoppers® **Steel Test Plugs**, in the size range 1.5 to 72" (38 mm to 1,829 mm).

These Pipestoppers® **Steel Test Plugs** are typically suitable for more arduous duties such as long immersion in water, for use at higher temperatures or for contact with acidic or alkaline environments for which the nylon, aluminium and inflatable plugs may be unsuitable.



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PlugFast™

PlugFast™ Peripheral Sealing Steel Plugs are manufactured in a number of different diameters, including sizes not covered by Aluminium Plugs, from 18 to 48" \varnothing (457 mm to 1,219 mm). These are manufactured both as a single port series and a double port option.

Peripheral sealing allows the plates to be closed evenly with ease and even seal in pipes with slight out of roundness or ovality. Special diameters can be produced on request.

The centre stem is 2" (51 mm diameter) and is threaded to accept a 2" BSP screw cap.



Inflatable Stoppers

HFT® manufactures a range of standard as well as non-standard **Inflatable Stoppers** for pipes, ducts and other shaped orifices. The range includes **Spherical, Cylindrical,** and **Special** models as well as **Heat Protected** stoppers for use up to 300°C (572°F). A range is also available for use in oil and petrochemical applications.

These versatile **Inflatable Stoppers** are used to service a wide variety of industrial applications.

The standard range of **Inflatable Stoppers** are available in a variety of shapes with sizes ranging from 1 to 96" (25 mm to 2438 mm).



Inflatable PetroChem® Stoppers

The Pipestoppers® Division of Huntingdon Fusion Techniques, HFT® manufactures a range of standard as well as non-standard Inflatable Petrochemical Resistant Stoppers for pipes, ducts and other circular orifices.

The total range includes Spherical and Cylindrical versions as well as Heat Protected Stoppers for use up to 300°C (572°F).

Suitable for arduous duties such as immersion in chemicals and/or higher temperatures.

The standard range of Inflatable Stoppers are available in a variety of shapes and sizes ranging from 1 to 44" (25 mm to 1118 mm).



Inflatable Rubber PetroChem® Stoppers

For line pipe applications and available in sizes 2 to 12" (50 to 300mm). Resistant to a large number of chemicals. Each stopper has a longer length than diameter, which prevents them from tipping over inside the pipe and losing their seal. They also have a ribbing to prevent slipping. (include this section below if longer text required)

Most commonly used to construction site drain testing operations, debris stopping during machining operations, leak testing of pipework systems in commercial, domestic and industrial applications, low pressure hydrostatic tests, on-site thermoforming of bends in ducting and conduit materials, fibre-optic construction projects, debris and animal barriers for overnight protection of pipelines, plumbing operations or reduction of weld purging volume when welding headers onto stainless steel tanks.



Rubber Plugs

These new Inflatable Rubber Stoppers each have a wide diameter range and are suitable for use in petrochemical applications, as well as many others. The stoppers can be inflated quickly to working pressure and are resistant to most hydrocarbon gases and fluids.

Inflatable Rubber Stoppers are ideal for fast, reliable and safe stopping and blocking of pipes, joints, channels, inlets and a number of other uses. Inflatable Rubber Pipe Plugs are used during new pipeline installation or for carrying out routine maintenance and repairs.

Size available to suit 1.5 to 78" (38 mm to 1981 mm).



Inflatable Low Profile Stoppers

These low cost stoppers are manufactured for applications where there is insufficient length of pipe for the regular Cylindrical and Spherical Stoppers. Fit into pipe ends that may be directly on an elbow, inside a flanged neck, on a casting or other fabrication. A secure method of blocking pipe ends to keep gases inside or to keep debris and vermin out. Easy to install, simply position the stopper, inflate with compressed air through a standard Schrader Valve and your seal is secured. Can be used in a vertical mode and are ideal to prevent machining swarf or tools from falling into pipes or orifices where they are difficult to recover.

Available in sizes from 6 to 88" (152 mm-2235 mm). Manufactured from tough materials to withstand site conditions.

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