



PurgeNet™ Accessory: PNA-01 Machine Interface



The **PNA-01 Interface** is a **PurgeNet™ Machine Interface**, including:

- A 4-20mA sender.
- Relays and PSU.
- Used for communicating the current oxygen reading from your Weld Purge Monitor® to another piece of equipment, ie Welding Power Source through industry standard 4-20mA current loop and relay signals to enable it to start / stop for example.
- Interface includes a power supply to charge/power your Weld Purge Monitor® from a standard 12-24v supply found in most industrial machines.
- Weld Purge Monitor® with 10 to 1000 ppm range, the current output from the interface is linear, with 4mA representing 0 ppm and 20mA representing 1000 ppm, with a resolution better than 1 ppm.
- Correctly powered and receiving valid data from your Weld Purge Monitor®.



Interface PNA-01 FLY 01-11-2017 ME